

Weatherly Casting & Machine Co. LLC

Alloys not limited by this listing. We'll pour your proprietary material/specification. All designations below are ASTM Standards.


Cast Iron

Grey Iron			High Temp, Non-Pressure		
A48			A319		
A278			A532		
CL 30	CL 20	CL 45	CL I		
CL 35	CL 25	CL 50	CL II		
CL 40	CL 30	CL 55	CL III		
CL 45	CL 35	CL 60			
CL 50	CL 40				
CL 55					
Austenitic Grey Iron					
A436					
Type 1	Type 2b	Type 5			
Type 1b	Type 3	Type 6			
Type 2	Type 4				

Ductile Iron

Ductile Iron			Low Temp, High Pressure		
A536			A571		
A439					
60-40-18			CL I		
65-45-12			CL II		
80-55-06			CL III		
100-70-03			CL IV		
120-90-02					
Austenitic Ductile Iron					
A439					
D-2	D-3	D-5			
D-2B	D-3A	D-5B			
D-2C	D-4	D-5S			

Chrome Iron

Abrasion Resistant	
A532	
Class I, Type A (NiHard #1)	
Class I, Type D (NiHard #4)	
Class II, Type B (15-3)	
Class II, Type D (1-20-2)	
Class III, Type A (25% CrFe)	
	
Proprietary Alloys: <ul style="list-style-type: none"> • Diacro • Diacro XL • DiaMax 	